



**CAMIE-CAMPBELL, INC.**  
Aerosol and Bulk Industrial Specialty Chemicals



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## CAMIE 390B PRODUCT DATA SHEET

**DESCRIPTION:** **Camie 390B Contact Cement & Trim Adhesive** is a sprayable or brushable elastomeric contact adhesive formulated for adhering supported vinyl to coated finishes and laminates to wood, metal, etc. Set occurs by solvent evaporation and bonds can be made as the last trace of solvent evaporates. **CAMIE 390B's** strength continues to increase for weeks.

**COLOR:** Amber, Natural, Red

**BASE:** Synthetic resin(s) and polychlorprene rubber

**SOLVENT SYSTEM:** Aliphatic (Hexane) Aromatic (Toluene), Ketone (Acetone and Methyl-Ethyl-Ketone)

**HEAT RESISTANCE:** Maximum temperature of cured adhesive is 200°F

**BONDING TIME:** 5 to 30 minutes (depending upon temperatures and humidity)

**VISCOSITY:** 100 TO 200 cps

**WEIGHT PER GALLON:** 7.00 ± 0.1 LB./gal.

**CONTAINER SIZE:** 5 Gallon Pails or 55 Gallon Drums

**SUITABLE SOLVENTS FOR CLEANUP:** **CAMIE 22/80, CAMIE 22/90**

**ODOR:** Mint-like when wet, none when dry

**SHELF LIFE:** Six months from date of shipment in a properly sealed container.

**PHYSICAL AND CHEMICAL RESISTANCE:** Good to most oils, water, detergents and degradation by oxidation.

**APPLICATION, USES AND SUGGESTIONS:** Areas of suggested use are in bonding plastic laminates, door trim, carpeting and foam to cloth, van conversion and in the upholstery industry. Before using CAMIE 390B, surfaces to be bonded must be clean of dirt, oil and mold release. Then spray both surfaces and when the adhesive feels dry to the touch adhere to the substrates. Read precautions on label before using. For best results apply adhesive at temperatures of between 50° and 100°F.

**DO NOT USE AROUND SOURCES OF IGNITION  
AND ALWAYS USE WITH ADEQUATE VENTILATION**

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