

| TYPICAL ELECTRICAL PROPERTIES | ES6010 | TEST METHOD |
|------------------------------------|----------------------|-------------|
| Dielectric Constant | @ 25°C ST | P 53A |
| 100 Hz 4.4 | | |
| 1 KHz 4.3 | | |
| 100 KHz 4.1 | | |
| Dissipation Factor | @ 25°C | STP 53A |
| 100 Hz 0.036 | | |
| 1 KHz 0.022 | | |
| 100 KHz 0.016 | | |
| Dielectric Strength, v/mil 874 | ST | P 48D |
| Volume Resistivity, ohm-cm | 3.2×10^{14} | STP 30H01 |

DIRECTIONS FOR USE

1. Pre-mix resin and pre-mix hardener separately.
2. Weigh the above resin and hardener into a clean container, and mix until a uniform color.
3. Pour mixture into another clean container, and mix for 30 seconds, then use.
4. Use low speed mixing to reduce air entrapment. If air bubbles persist, place unit under vacuum.
5. Cure mixture according to the above cycle. Cure time is measured after the product reaches curing temperature.

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For additional information in the Americas, please contact one of the following locations:

| | | |
|------------------------|-----------------------|-------------------------|
| New York | Canada | Brazil |
| TEL: 716.372.6300 T | EL: 905.814.6511 T | EL: 011.55.11.4143.7000 |
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Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and label are available upon request

