



STYCAST 2850FT BLUU/Catalyst 11

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PRODUCT DESCRIPTION

STYCAST 2850FT BLUU/Catalyst 11 provides the following product characteristics:

Technology	Epoxy
Appearance (Resin)	Blue
Components	Two component - requires mixing
Mix Ratio, by weight - Material:Catalyst	100 : 4.5
Product Benefits	<ul style="list-style-type: none"> • High thermal conductivity • Low thermal expansion • Low CTE • Electrically Insulating • Excellent chemical and solvent resistance • Excellent thermal and mechanical shock resistance
Cure	Heat cure
Application	Encapsulant
Typical Application	High voltage applications e.g., Power supplies, Transformers, Bushings, Insulators

STYCAST 2850FT BLUU/Catalyst 11 epoxy is designed for applications where electrical insulation and mechanical protection must be maintained while coping with heat transfer considerations.

STYCAST 2850FT-BLUU can be used with a variety of catalysts. For more information on mixed properties when used with other available catalysts, please contact your local technical service representative for assistance and recommendations.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Part A Properties 2850FT-BLUU

Viscosity @ 25 °C, mPa·s (cP)	250,000
Density , g/cm ³	2.43
Shelf Life @ 18 to 25°C, year	1

Flash Point - See MSDS

Part B Properties Catalyst 11

Pot life , 4.5 kg mass, hours	4
Flash Point - See MSDS	

TYPICAL CURING PERFORMANCE

Cure Schedule

16 hours @ 80°C
2 hours @ 100°C
1 hour @ 125°C

Post Cure

4 hours @ 150°C

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and their application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

TYPICAL PROPERTIES OF CURED MATERIAL

Physical Properties:

Shore Hardness, Shore D	95
Coefficient of Linear Thermal Expansion, 10 ⁻⁶ K ⁻¹	32
Glass Transition Temperature (Tg) °C	105
Thermal Conductivity, W/mk	1.38
Flexural Modulus, MPa	1.4×10 ⁴
Flexural Strength, MPa	85

GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

DIRECTIONS FOR USE

1. Mix material thoroughly in the original container prior to removal. Mechanical mixing is preferred.
2. MOLD RELEASE 122S will prevent adhesion to molds.
3. When necessary, entrapped air can be removed by vacuum deairing.
4. STYCAST 2850FT-BLUU may be heated at any temperature up to 75°C before catalyst addition to lower viscosity and aid pourability.
5. Pour mixture into cavity or mold.

Storage

Store in original, tightly covered containers in clean, dry areas. Storage information may be indicated on the product container labeling.

Optimal Storage: 18 to 25 °C

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{N/mm}^2 \times 145 = \text{psi}$
 $\text{MPa} \times 145 = \text{psi}$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Note

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