

HumiSeal 1B15™ Acrylic Conformal Coating

Technical Data Sheet

HumiSeal 1B15™ is a single component, fast drying, easily repaired, acrylic conformal coating intended for use on printed circuit assemblies. HumiSeal 1B15™ coating is RoHS Directive 2002/95/EC compliant.

Properties of HumiSeal 1B15™

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|---|-------------------------------|
| Density, g/cm ³ per ASTM, Meth. D1475 | 0.91 ± 0.02 |
| Solids Content, % by weight per Fed-Std-141, Meth. 4044 | 35 ± 3 |
| Viscosity, centipoise per Fed-Std-141, Meth. 4287 | 470 ± 20 |
| VOC, grams/litre | 590 |
| Drying Time to Handle per Fed-Std-141, Meth. 4061 | 10 minutes |
| Recommended Coating Thickness, microns | 25 – 75 |
| Recommended Curing Conditions | 24 hrs @ RT or 30 min @ 76°C |
| Time Required to Reach Optimum Properties | 7 days |
| Recommended Thinner (dipping & brushing) | HumiSeal Thinner 503 |
| Recommended Thinner (spraying) | HumiSeal Thinner 521 |
| Recommended Stripper | HumiSeal Stripper 1080 |
| Shelf Life at Room Temperature, DOM | 18 months |
| Thermal Shock, 50 cycles per MIL-I-46058C | -65°C to 125°C |
| Coefficient of Thermal Expansion - TMA | 77 ppm/°C |
| Glass Transition Temperature - DSC | 15°C |
| Modulus - DMA | 69.5 MPa |
| Flammability, per UL 94 | HB |
| Dielectric Withstand Voltage, volts per MIL-I-46058C | >1,500 |
| Dielectric Constant, at 1MHz and 25°C per ASTM-D150-65T | 2.03 |
| Dissipation Factor, at 1MHz and 25°C per ASTM-D150-65T | 0.01 |
| Insulation Resistance, ohms per MIL-I-46058C | 350 x 10 ¹² (350T) |
| Moisture Insulation Resistance, ohms per MIL-I-46058C | 40 x 10 ⁹ (40G) |
| Fungus Resistance, per ASTM-G21 | Passes |

Application of HumiSeal 1B15™

Cleanliness of the substrate is of extreme importance for the successful application of a conformal coating. Surfaces must be free of moisture, dirt, wax, grease, flux residues and all other contaminants. Contamination under the coating could cause problems that may lead to assembly failures.

Dipping

Depending on the complexity, density and configuration of components on the assembly, it may be necessary to reduce the viscosity of HumiSeal 1B15™ with HumiSeal Thinner 503 in order to obtain a uniform film. Once optimum viscosity is determined, a controlled rate of immersion and withdrawal (5-15 cm/min) will further ensure even deposition of the coating and ultimately a uniform film. During the application, evaporation of solvent causes an increase in viscosity that should be adjusted by adding small amounts of HumiSeal Thinner 503. Viscosity in the dip tank should be checked regularly, using a simple measuring device such as a Zahn or Ford viscosity cup.

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Spraying

HumiSeal 1B15™ can be sprayed using conventional spraying equipment. Spraying should be done in an environment with adequate ventilation so that the vapour and mist are carried away from the operator. The addition of HumiSeal Thinner 521 is necessary to ensure a uniform spray pattern resulting in pinhole-free film. The amount of thinner and spray pressure will depend on the specific type of spray equipment used and operator technique. The recommended ratio of HumiSeal 1B15™ to HumiSeal Thinner 521 is 1:1 by volume, however the ratio may need to be adjusted to obtain a uniform coating.

Brushing

HumiSeal 1B15™ may be brushed with a small addition of HumiSeal Thinner 503. Uniformity of the film depends on component density and operator's technique.

Storage

HumiSeal 1B15™ should be stored away from excessive heat or cold, in tightly closed containers. HumiSeal products may be stored at temperatures of 0 to 35°C. Prior to use, allow the product to equilibrate for 24 hours at a room temperature of 18 to 32°C.

Caution

The solvents in HumiSeal 1B15™ are flammable. Material should not be used in presence of open flame or sparks. Use only in well-ventilated areas to avoid inhalation of vapours or spray. Avoid contact with skin and eyes. Consult MSDS prior to use.

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