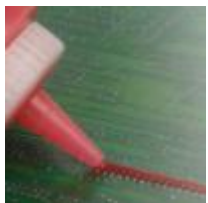




# Wondermask WSOL Temporary Solder Mask 2204

Prevent soldering protected areas in a wave soldering process by applying WonderMASK. Designed to apply smoothly, dry quickly, withstand high leadfree process temperatures, and then be removed easily. Also used for masking conformal coating.



**Water-washable mask -- safe on ion beds and filters**  
 Ideal waterwashable mask for closedloop systems. Quickly and easily removed with inline and batch cleaning system.

- Safe on ion beds & filters in closed-loop cleaning systems
- 100% water-soluble
- Non-ozone depleting
- Non-corrosive
- Low odor

## Product Packaging

2204-8SQ  
 Wondermask WSOL  
 8 oz  
 24 units/case



2204-G  
 Wondermask WSOL  
 1 gal  
 1 units/case



## Instructions

Apply a 5 mil to 30 mil coating to desired area. The substrate should be free from grease, oil, and particulate matter. Drying times depend upon ambient humidity. Under normal conditions a 10 mil coating of WonderMASK WSOL will cure in 45 minutes at room temperature or 30 minutes at 65°C. Do not over cure, as blistering of mask can occur.

Chemical & Physical Properties	
Appearance	Red viscous gel
Odor	Alcohol odor
Flash Point	13°C (55°F)
VOC (EPA)	399 g/l
VOC (CARB)	
Boiling Point	
Density	1.03 at 25°C





## Chemical Composition

CHEMICAL NAME	CAS #
Methanol	67-56-1
Non-ionic Surfactant	64742-52-5
Petroleum hydrocarbon	
Dye (Non-hazardous)	

## Environmental Policy

Techspray is committed to developing products to ensure a safer and cleaner environment. We will continue to meet and sustain the regulations of all federal, state and local government agencies.

## Resources

Techspray products are supported by a global sales, technical and customer services resources.

For additional technical information on this product or other Techspray products in the United States, call the technical sales department at 800-858-4043, email [tsales@techspray.com](mailto:tsales@techspray.com) or visit our web site at: [www.techspray.com](http://www.techspray.com).

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### Countries Outside US

Call to locate a distributor in your country

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